



Accoya® wood is the result of decades of research and development by Accsys Technologies that has brought together a long-established, extensively proven wood modification technique and leading-edge patented technology acetylation - to create a high performance wood, ideal for outdoor use and challenging applications.

## **KEY FEATURES**



DIMENSIONALLY STABLE

- Swelling and shrinkage reduced by 75% or more
- Doors and windows open effortlessly
- vear round
- Reduced maintenance costs
- Lasting 50 years above ground, 25 years
- in ground/freshwater Class 1 durability, surpassing even teak Virtually rot proof

OUTSTANDING

DURABILITY

- 70 year minimum service life stated by TRADA



- **IDEAL FOR** COATING
- Improved stability means coatings last up to two times longer
- Easier to coat, less preparation and sanding required

### Accoya - unmatched durability through acetylation

Accoya wood's durability makes it very long lasting, at least:

- 50 years above ground
- 25 years in-ground or freshwater contact



### How is this achieved ?

Cellulose is a major structural ingredient of wood but it is also a major food source for several different insects and decay fungi and makes a great shelter for others, too. Rot causes wood to degrade - particularly when it is used outdoors and exposed to moisture - limiting its service life. Thanks to the acetylation technology Accoya rot resistant wood offers you an environmentally compatible, stable wood that can be used with confidence in outdoor applications and will last for many, many years.

As 'Class 1' suggests, this is simply the best level of durability possible in wood. Whilst some wood species are naturally durable, natural durability is known to be a variable and inconsistent property.

Accoya wood, on the other hand, is consistently durable. The properties of every batch are analyzed by standard scientific measurements after modification, enabling its durability to at least match and even exceed the performance of nature's most durable species, including teak.



Additionally, durable woods tend to be slower growing species, whereas Accoya is made using fast growing, sustainably forested radiata pine, so old growth forests are not threatened or depleted to create Accoya.

Accova wood forms an effective barrier to insect attack; it is indigestible to micro-organisms and insects and therefore more durable to wood-destroying fungi and virtually rot-proof.



# DYNAMIC FENESTRATION

#### **DIMENSIONAL STABILITY:**

Dimensional stability can be defined as the degree to which a material maintains its original dimensions when subjected to environmental changes. With many materials temperature and humidity are critical factors. In the case of wood, swelling in damp or wet conditions and shrinkage in dry, hot conditions can have unwelcome implications: windows and doors may jam or let in drafts; wood may warp or split, leading to insect degradation and more frequent maintenance cycles. Accoya wood's superior dimensional stability (resistance to swelling and shrinkage) matches or exceeds all the best species in the world, including Teak, Sapele, Iroko and Western Red Cedar.

Advantages of dimensional stability

- Reduced swelling and risk of jamming in humid conditions
- Better fitting windows and doors in all weathers
- Less frequent coatings maintenance .
- Decreased maintenance cycles



Dimensional stability & coatings

With Accoya wood, swelling and shrinkage is reduced by 70-80% and the resultant more stable surface allows coatings to adhere better. Dimensionally stable wood improves coatings life as paints and other film-forming coatings are not subjected to severe stretch and shrink cycles. In the end, the result is decreased maintenance frequency, resulting in:

- Less time spent maintaining the wood •
- Less money spent on coatings
- Less coating used overall during the service life of the wood •





- Ideal for all decking situations in extreme temperatures - Low thermal gain
- Splinters are much less than other wood species when used for decking



INSECT BARRIER

- Indigestible to a wide range of insects, including termites
- Greatly reduced vulnerability



- SUSTAINABLE SOURCES
- From FSC<sup>®</sup> and other regionally certified woods
- Naturally renewable

with commonly used hardwood and softwood species - Ideal for applications where energy conservation is important

NATURALLY

INSULATING



- Consistent, measurable modification quality from surface to core
- No need to apply chemical preservatives when cut or planed



- The process does not compromise the wood's strength
- Hardness is increased
- High strength to weight ratio makes it suitable for challenging applications



- Easy to machine and process - No special tools are required



- Process does not compromise the

wood's natural beauty



- Protects the environment from the harmful effects of common treatments
- May be safely reused, recycled and incinerated



